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# Synthesis and Characterization (Electrical and Optical) of TiO<sub>2</sub> Doped with MnO<sub>2</sub>

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Author's contribution

The sole author designed, analysed, interpreted and prepared the manuscript.

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### ABSTRACT

TiO<sub>2</sub> is vastly used in several industries due to its several properties, its wide bandgap and poor ionic conductivity has however hampered its application in the energy industry. In this work, TiO<sub>2</sub> has been doped with MnO<sub>2</sub> to produce thin films. The doping was carried out in 5, 10 and 15 wt% of MnO<sub>2</sub> and the resultant films characterized (uv/vis photospectroscopy and 4-point probe conductivity test). It was observed that the electrical conductivity was highly improved as was observed in the conductivity test which showed the conductivity of pure TiO<sub>2</sub> at  $0.0100\Omega^{-1}m^{-1}$ , increase to  $0.0217 \ \Omega^{-1}m^{-1}$  at 5wt% of MnO<sub>2</sub>, and to  $0.0409\Omega^{-1}m^{-1}$  at 10wt% and finally to 0.0749wt  $\Omega^{-1}m^{-1}$  at 15wt% of MnO<sub>2</sub>. The improvement in the conducting properties were also made evident by the drastic reduction in the bandgap energy of TiO<sub>2</sub> which reduced for 3.2eV of pure TiO<sub>2</sub> to 2.7eV, 2.2eV and 1.7eV for 5wt%, 10wt% and 15wt% MnO<sub>2</sub> respectively. These bandgap values were obtained from kebulka-monk plots made by the reflectance readings of the UV/VIS.

Keywords: Doping; conductivity; TiO<sub>2</sub>; bandgap.

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### **1. INTRODUCTION**

Titanium dioxide  $(TiO_2)$  is about the most popular white pigment, and this can be attributed to its high refractive index which has made it found vast applications in coatings, photocatalysis, solar cells among others (Rao et al., 2016). TiO<sub>2</sub> like carbon has attracted lots of interest in recent years as a potent anode material for Li-ion batteries. Its environmental benignity, availability, small volume change during charge-discharge cycles (<4%) and low cost has made it attractive for the production of high power lithium-ion batteries [1].

However, its structural instability and poor ionic conductivity has stood out as a major setback. To circumvent this challenge, different forms of composites, alloying and doping has been done including nanocrystallization, all aimed at improving its characteristics.

Dong et al., [2], prepared honeycomb-like porous  $TiO_2/GNs$  (graphene nano-sheets) composites as Li-ion anodes which reports enhancement of both the electric conductivity and structural stability of  $TiO_2$ . Based on their electrochemical and physical properties, different components are being combined with  $TiO_2$  in order to achieve a perfect combination for energy related applications. Doping  $TiO_2$  with ionic dopants such as  $Fe^{3+}$ ,  $Ti^{3+}$ ,  $Sn^{4+}$ , etc has also been carried out by several researchers and showed improvement on the properties of  $TiO_2$  especially improving its electrical conductivity.

For instance, Ren, et al., [3] used the solvothermal process at a low temperature to dope  $TiO_2$  with  $Ti^{3+}$  and reported an increased electrochemical performance. Liu, et al. [4] did a similar work by doping  $Ti^{3+}$  with  $TiO_2$  nanotube arrays and reported an improvement on the lithium-ion intercalation capabilities of the doped anode material.

Metal oxides have not been exempted in this attempt. Among various oxides used so far are  $MoO_3$ ,  $V_2O_5$ , CoO, SnO<sub>2</sub>, etc. [5]. These reports suggest that the metallic oxide coatings, not only led to almost zero volume change during cycling but also inhibit pulverization as well as improve liion insertion/de-insertion properties of TiO<sub>2</sub> when used as an anode material in Li-ion battery applications. Asahi et al., [6] report a narrowed bandgap for TiO<sub>2</sub> when doped with Nitrogen. Zhao et al., [7] on further investigation of N-TiO<sub>2</sub> discovered shallow acceptor states which existed

slightly above its valence state, while Vanadiumdoped  $TiO_2$  showed a red-shift in its spectra when studied under UV-VIS spectrophotometer with high photodegradation activity than its pure  $TiO_2$  counterpart Wu et al., [8].

In this work,  $MnO_2$  is doped with  $TiO_2$  in an attempt to improve the structural stability and electrical properties of  $TiO_2$ .

### 2. MATERIALS AND METHODS

### 2.1 Synthesis of Sol Gel Titania

About 7.38g of TiCl<sub>4</sub> was added to 100mL of  $H_2O$  at 9<sup>o</sup>C under vigorous stirring for 30minutes. At the end, the  $H_2O$  temperature rose to 21<sup>o</sup>C. It was then rinsed by centrifugation at 400rpm for 10 minutes. Then, 16mls of Ammonia solution was added first to the solution before 10mL was later added to make 26mL of ammonia solution.

After centrifuging for 5 minutes, the supernatant is discarded and the residue retained and mixed with more water and then centrifuged again. This process was repeated 10 times using a total of 250mL of distilled water.

The volume of the mixture was made up to 50mL by adding water. Furthermore, 20mL of 30wt% of HCI was added to the solution and stirred vigorously and at this point the solution became colourless. It was allowed to undergo Ostwald's ripening [9] for 24hrs at room temperature. Finally, the sol was centrifuged at 4000rpm to remove oversized particles.

### 2.2 Synthesis of MnO<sub>2</sub>

About 8g of  $KMnO_2$  was added to 38ml of 35% HCl. The temperature of the mixture was raised to  $70^{\circ}C$  and held for 3hrs.

In a separate 250ml beaker, 5g of  $Na_2CO_3$  (All materials are analytical grade) was measured and enough water added to make a saturated solution. At this point, the solutions (in beaker 1 and 2) are mixed together resulting in the formation of insoluble  $MnCO_3$  (manganese carbonate).

 $2KMNO_4 + 16HCI = 2KCI + 2MNCI_2 + 8H_2O + 5CI_2$ 

The manganese carbonate is purified by centrifugation at 4500rpm, the supernatant is discarded and the residue is stirred with water.

This is washed with methanol and centrifuged. This is repeated twice at 4500rpm. This is dried in a drying dish. The dried material is dissolved in nitric acid (50%). 2ml of the solution is extracted, calcined at  $500^{\circ}$ C and weighed. 2ml of the Mn(NO<sub>3</sub>) contains 0.27g of MnO<sub>2</sub>, with further dilution with water 0.16g of MnO<sub>2</sub> was gotten.

## 2.3 Preparation of $TiO_2$ and $MnO_2$ Thin Films

Slot coating (or Dr Blading) method of deposition was used to prepare the thin films on a glass substrate. 0.02g/mol of TiO<sub>2</sub> mixed with 0.02g/mol of PVA (polyvinyl alcohol) and stirred in a magnetic stirrer for about 10mins to make the mixture homogenous. The PVA is added as a surface agent to enable the film stick to the surface of the slide. This mixture was then deposited on the slide using the slot coating method and blow-dried with a hot air blower. And the slide was further dried at about  $200^{\circ}$ C. Furthermore, 0.2ml MnO<sub>2</sub> and 0.2ml of PVA was mixed together and stirred with a stirrer and this was also deposited on another slide and dried. At this stage two thin films were prepared (a pure  $TiO_2$  and pure  $MnO_2$  thin films)

### 2.4 Preparation of MnO<sub>2</sub> Doped TiO<sub>2</sub> Thin Films

About 1.9ml of  $TiO_2$  was put in a beaker placed on a hot plate stirrer, 2ml of PVA was added and finally 5wt% of MnO<sub>2</sub> was gradually added to the mixture and allowed to stir mildly for 5mins. This mixture was then deposited using the slot coating method on the slide and dried at 200<sup>o</sup>C. The process was repeated in preparing thin films for 10wt% and 15wt% of MnO<sub>2</sub>

### 3. RESULTS AND DISCUSSION

The four point probe method was utilized to know the resistivity of the thin films. Table 1 shows the obtained results and the corresponding conductivities. From the Table Slide 1 which was prepared with only  $TiO_2$  showed high resistivity value of 99.89 Ohm-meter which confirms the semiconductor status of the material. However based on the percentage of doping, significant reduction in the resistivity was observed at 5%, 10% and 15%.

Following the resistivity values, the formula;

$$\sigma = 1/\rho \tag{1.1}$$

Where,  $\sigma$  represents conductivity and  $\rho$  is the resistivity which is gotten from the resistivity test.

The corresponding conductivity values also as evaluated using equation 2.0 showed significant increments as its value increased from  $0.01\Omega^{-1}m^{-1}$  in the pure phase to 0.07 in the 15%wt doping.

On a close examination of Table 1 we observe that the doping improved the conductivity of TiO<sub>2</sub>. At 15%wt MnO<sub>2</sub> doping, the resistivity had dropped to 13.3581 $\Omega$ m which produced a conductivity of 0.0749 $\Omega^{-1}$ m<sup>-1</sup>. Further increase of the doping percentage led to irregular readings which suggested that the doping can only go this far for effective use.

To further confirm the improved electrical properties, optical analysis was further carried out by utilizing the UV/VIS spectrophotometer. From the reflectance values acquired, the bandgap (eV) was estimated by adopting the kebulka-munk approach. By using equations 1.2 and 1.3 below, the bandgap was estimated for each of the samples where eV values are the x-axis intercept of the plots.

Band Gap Energy (E) = 
$$hc/\lambda$$
 (1.2)

h = Plank's constant = 6.626 x 10-34 Joules sec c= Speed of light= 3.0 x108 meter/sec  $\lambda$  = cut of wavelength which from the spectrophotometer = 300- 600nm Band Gap Energy (E) = 1240/  $\lambda$  (eV). With 1eV = 1.6 x 1019 Joules

Wafer_ID	Composition	Wafer Thickness	Resistivity(Ωm)	Conductivity (Ω <sup>-1</sup> m <sup>-1</sup> )
Slide 1	TiO <sub>2</sub> only	50nm	99.8923	0.0100
Slide 2	TiO <sub>2</sub> (5%wt MnO <sub>2</sub> )	"	45.9958	0.0217
Slide 3	TiO <sub>2</sub> (10%wt MnO <sub>2</sub> )	"	24.4677	0.0409
Slide 4	TiO <sub>2</sub> (15%wt MnO <sub>2</sub> )	"	13.3581	0.0749

### Table 1. Result of four-point probe test

From the reflectance data acquired, the kebulkamunk (k/s) equation was used to plot corresponding graphs using Microsoft excel.

$$f(R) = \frac{(1-R^2)}{2R} = \frac{k}{s} \quad [10]$$
(1.3)

Where R represents the absolute Reflectance which is obtained from the percentage reflectance value from the uv/vis data.

k is the absorption coefficient while s is scattering coefficient.

The general units of k/s is the absorption unit (a.u).

The UV/VIS analysis/characterization of the thin films gave clearer information on the impact of

the MnO<sub>2</sub> doping on the TiO<sub>2</sub>. Ordinarily, the latter comes with a very wide band gap of about 3.2eV [11] which makes it very difficult for electrons to travel from the valence band to the conduction band. It was observed that the band gap was appreciably reduced due to the effect of the doping as can be observed from Figs. 1-4. These are kebulka-munk plots which were done with the help of the % reflectance data gotten from the UV/VIS spectrophotometric reading using equations 1.2 and 1.3. Following the different doping percentages on the thin films, different band gap values were obtained (5%wt =2.7eV, 10%wt =2.2eV and 15%wt =1.7eV). These excellent optical results, corroborates an earlier work by Zhang et al., [12] which reported the impressive photocatalytic activity of MnO<sub>2</sub> doped TiO<sub>2</sub>.



Fig. 1. Estimation of band gap value of pure TiO<sub>2</sub> using kebulka-munk plot







Fig. 3. Estimation of band gap value of TiO<sub>2</sub> doped with 10%wt MnO<sub>2</sub> using kebulka-munk plot





#### 4. CONCLUSION

TiO<sub>2</sub> has shown very good characteristics which makes it a potent material for energy applications like li-ion batteries, and its credentials are improved obviously with decrease in particle size to the nano-scale, however its poor ionic conductivity had always hampered its use in the li-ion battery industry. This research has shown that if the right material is used for doping TiO<sub>2</sub>, the electronic and ionic features can be greatly improved. MnO<sub>2</sub> was used because of its availability and ease of use in the doping process coupled with other known benefits of transition metal-oxides. The doping was done in 5%wt, 10%wt and 15%wt and was seen to improve both electrical and optical properties of the thin films.

### **COMPETING INTERESTS**

Author has declared that no competing interests exist.

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